

## Baler

**Work safely & avoid injuries by following the points below for every task**

### Pre Use Checks

- Floor area is clean, dry and free from obstacles.
- Clear access to the power isolator switch.
- Any defects, damaged guards must be reported. “Warning, Out of Order” sign must then be displayed and taken out of use.

**DO NOT attempt any mechanical repairs / alterations yourself!**

### Machine Operation

- Ensure banding straps are correctly in place, and bottom door securely closed.
- Open top door and fill with correct waste.
- Close door and turn handle to closed position to start the pressing cycle.
- Keep clear while machine operates

**Noises and gas releases are a normal part of the cycle!**

### Machine Emptying

- Open upper door, pull banding straps from above waste, then cut so they hang out of the upper door
- Pulling the cut strap as much as possible, close upper door and start pressing cycle.
- Pressing plate should be “locked” when fully down using the tilting the “locking” switch.
- Open the two doors and bind the straps together
- Release the pressing plate by de-activating the “locking” switch
- Remove the bale by pressing “bale out” button *(or manually for Miltek model 102 /205 units)*



**NEVER climb into the machine!**

**Card or plastic as per baler- check all waste to ensure no undesired materials enter the baler. E.g. metals, wood, glass or aerosols.**

	2017	2018	2019	2020
Colleague				
Trained by				